Work Order Thursday, July 07,	ID 71632 2011 11:22:03 AM								Page 1
Revision ID:	3259-7 	. A	Accept				S	Setup Star Stop	
	7/2011 Start Qty: 8.00			Cust Item I Customer:	D:		·		
	Process Plan: MC	Date: <u>//- 07-07</u> Date:	7 _{Tooling} : SPC (Y/N):		ate: ate:		, F	Run Star Stop	
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Insp. Number Stamp
Draw Nbr	Revision Nbr								•
D3259	Rev B								
Waterjet FLOW CNC Waterjet	FLOW WATER JET Memo 1-Cut as po Deburr if n	er Dwg D3259 - IDwg Rev: ecessary	0.00 0.00 \$\int\textsquare\texts	<u>B</u>			1)27	-8-12	
QC Quality Control	QC2- Inspect parts off	machine FAI/FAIB	0.00				#3,1	1-8-1 <u>7</u>	
120 QC Quality Control	QC8- Inspect parts - se	cond check -	0.00	closl12		, 0 -4	(G)		

Dan Aerospace Liu	Dart	ospace Ltd
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ospace	Ltd		•						* 10
		W	ORK ORDER CHAI	NGES			. = 45		,
STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	PAR #:	Fault Ca	tegory:	NCF	R: Yes I	No DQ	A :	_ Date: _	
Re	esolution:	Disposit	on:	QA:	N/C Clo	sed:		Date: _	
		WORK OR	DER NON-CONFOR	MANCE	(NCR))			
STED	Description of NC						cation	Approval	Approval
SIEF	Section A	Initial Chief Eng			Sign & Date			Chief Eng	QC Inspector
								· •	
	STEP	:PAR #: Resolution: STEP Description of NC Section A	STEP PROCEDURE CH PROCEDURE CH PROCEDURE CH Fault Cat Resolution: Dispositi WORK ORI STEP Description of NC Section A Initial Chief Eng	STEP PROCEDURE CHANGE	STEP PROCEDURE CHANGE PROCEDURE CHANGE PAR #: Fault Category: NCF Resolution: Disposition: QA: WORK ORDER NON-CONFORMANCE STEP Description of NC	STEP PROCEDURE CHANGE By PROCEDURE CHANGE By Fault Category: NCR: Yes N Resolution: Disposition: QA: N/C Clo WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A Corrective Action Section B Initial Action Description Sign & Date Chief Eng Chief E	STEP PROCEDURE CHANGE By Date PAR #: Fault Category: NCR: Yes No DQ. Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Approval Chief Eng / Prod Mgr

Work Order ID 71632

Thursday, July 07, 2011 11:22:03 AM



Page 2

Item ID:

Revision ID:

Item Name:

Start Date:

D3259-7

Accept



Setup Start

Stop



7/7/2011 Required Date: 7/21/2011

Door

Start Oty: 8.00 Reg'd Oty: 8.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: Date:

Tooling:

SPC (Y/N):

Date: Date: Rua

Start

Stop



Sequence ID/ Work Center ID

130

HandFinish

Hand Finishing

Operation Description

OC:

Chemical Conversion Coat per OSI005 4.1

Memo

Set Up/ **Run Hours**

0.00

0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number Insp. Stamp

140

OC

Quality Control

OC3- Inspect Part Finish

Memo

0.00

0.00

150

Packaging

Packaging

Identify as per dwg & Stock Location: 180 %

0.00

Memo

0.00

Dart	Aeros	pace	Ltd
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Duit Ac	ospace E	···								
W/O:			WO	RK ORDER CHANG	ES				,	
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No	:	PAR #:	Fault Categ	jory:	_ NCR: Yes	No DQ	A:	Date: _		
Resolution:		Disposition:		QA: N/C Closed:			Date:			
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NC	R)				
DATE	STEP	Description of NC			ion B	Verifi	cation	Approval	Approval	
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	Section C		Chief Eng	QC Inspector

Work Order ID 71632

Thursday, July 07, 2011 11:22:03 AM



Page 3

Item ID:

D3259-7

Accept

Setup Start

Stop



Revision ID:

Item Name:

Door

7/7/2011 **Start Date:**

Required Date: 7/21/2011

Start Qty: 8.00

Req'd Qty: 8.00

Cust Item ID:

Customer:

Reference:

Approvals:

Date:

Date: _____

Tooling:

SPC (Y/N):

Date:

Date: __

Start Run



Stop



Sequence ID/

Work Center ID

160

Description QC21- Final Inspection - Work Order Release

Operation

Set Up/ **Run Hours**

0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Memo

0.00

Quality Control

Dart Ae	rospace L	.td							, * 4
W/O:			WC	ORK ORDER CHANGI	ES				,
DATE STEP		PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No: PAR #:		PAR #:	Fault Category:		_ NCR: Yes No DQA:			Date:	
		Disposition:		_ QA: N/C Closed:			Date:		
NCR:		1	WORK ORD	ER NON-CONFORMA	NCE (N	CR)			
	T	Description of NC	Corrective Action		on B	Ve	rification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n& ہ	Section C	Chief Eng	QC Inspector
		, , , , , , , , , , , , , , , , , , ,							

Picklist Print

Thursday, July 07, 2011 11:22:01 AM

Work Order ID: 71632

Parent Item: D3259-7

Parent Item Name: Door



Start Date: 7/7/2011

Required Date: 7/21/2011

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP Rev:A New Issue 07-07-19 JLM B:AS PER REV B 10-05-19 JLM VERIFIED BY:EC

Verified By:EC

IPP REV

Componen	t Item	ID/

Replacement	Mfg/
Item ID	Purc

Purch

Bin Primary Item Location Last Location

Route Seq ID

110

Unit of Measure Hand

Qty on

Qty per Kit Total

Qty Issued Date Issued

Status

Page 1

M2024T3S.063

Item Name

Purchased

No

sf

250.3800

Loc Code

1.388

11.68842

B11-8-12

Qty

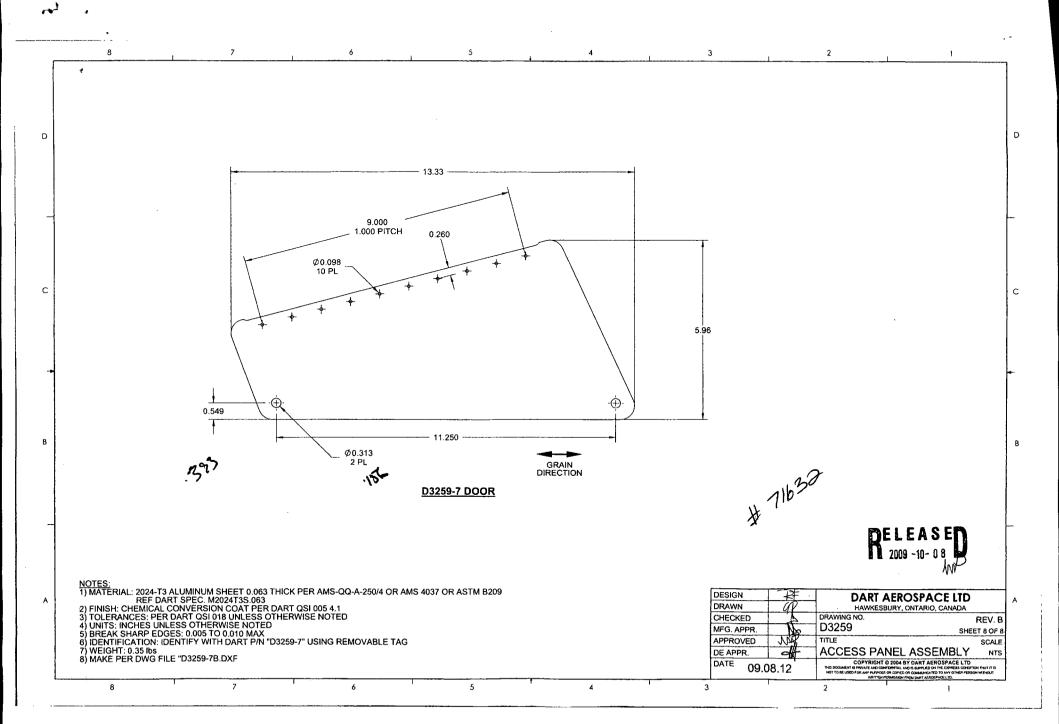
2024-T3 .063 sheet

<u>Location</u>	Loc Qty
MAT022	250.38
117018	25.88
117392	224.5

810 FI



W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PRO	CEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	·	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA:		_ Date: _	
Resolution:			Disposit	ion:	QA: N/C Closed:			Date: _	· .
NCR:		V	VORK OR	DER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC		Corrective Action Section	Verification				Approval
	J.E.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		C	Chief Eng	QC Inspector
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Dart Ae	rospace	e Ltd						, 4
W/O:			W	ORK ORDER CHANGE	S			
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
							·	
Part No	:	PAR #:	Fault Cat	tegory:	NCR: Yes	No DQA:	Date: _	
Resolution:		esolution:	Dispositi	ion:	QA: N/C Cld	osed:	Date: _	
NCR:		V	VORK ORI	DER NON-CONFORMAN	NCE (NCR)		
DATE	OTES	Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A Initial Chief Eng		Action Description Chief Eng	Sign & Date	n & Section C	Chief Eng	QC Inspector

NCR:		WORK ONDER HOR-CORT ONWARDE (IACIT)								
	STEP	Description of NC		Corrective Action Section B			Anneoval	Annuaral		
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
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DART AEROSPACE LTD	Work Order: 71632
DART ALKOO. ACC	5-4Nimber 52297
Description: DoUR	Part Number: D3 859-7
Inspection Dwg: D30547 Rev: B	Page 1 of 1

enection Dwa	D30547 Rev:	B				Page 1 of 1
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	FIRST /	ARTICLE IN	SPECTIO	\neg		
	×	First Artic	le X	Proto	otype	
Drawing	T. I	Actuai	Accept	Rejệ⊊t	Method of	Comments
Dimension	Tolerance	Dimension	7,0000	15/5	Inspection	
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Rev Date	New Issue					KJ/JLM

Date: \1-	8-10 Date: W.8	(12
Rev Date Cha	ange	Revised by Approved
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